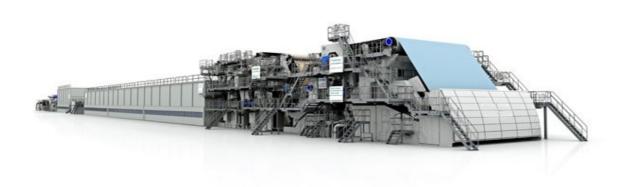


Opal Pty Ltd

Botany Paper Mill – EPL Compliance February 2023 Quarterly noise monitoring report



18 May 2023

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Opal Pty Ltd Botany Paper Mill - EPL Compliance

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Glossary

Acoustic and vibration related terms:

- Acoustic Spectrum: A representation of a sound sample (usually short term) of the amount of energy or sound level per frequency.
- **Ambient Noise**: Ambient noise encompasses all sound present in a given environment, being usually a composite of sounds from many sources near and far.
- **dB(A):** A unit of sound measurement which has frequency characteristics weighted so that it approximates the response of the human ear to sound waves
- **Heavy Vehicle**: A truck, transport or other vehicle with a gross vehicle weight above a specified level (for example: over 8 tonnes)
- L_{A90}: Is the noise level that is exceeded 90 per cent of the measurement time. This parameter is commonly referred to as the background noise level
- L_{Aeq}: Noise level that represents the energy average noise from the source during a specified time period, and is the equivalent continuous sound pressure level for a given period
- L_{Aeq(15hr)}: The Leq noise level for the period from 7 am to 10 pm.
- L_{Aeq(9hr)}: The Leq noise level for the period from 10 pm to 7 am.
- **NCA**: Noise Catchment Area. Grouping dwellings or receivers together in terms of similar noise environment.
- Noise barrier: Generally a wall or an earth mound that obstructs or restricts the passage of sounds waves from a noise source
- **Noise Logger**: A data logging (data and audio in some cases) which records noise. Usually used for unattended noise monitoring of background or ambient noise.
- **NML**: Noise Management Level as detailed in the NSW Interim Construction Noise Guideline. The NML is the noise goal for construction activities.
- Octave Bands: Sounds that contain energy over a wide range of frequencies are divided into sections called bands. A common standard division is in 10 octave bands identified by their center frequencies 31.5, 63, 250, 500, 1000, 2000, and 4000 Hz
- RBL: Rating Background Level is the overall single figure background level representing each assessment
 period over the whole monitoring period. The RBL is used for determining the appropriate construction
 noise criteria.
- RNP: Road Noise Policy (OEH, 2011)
- **Sound Level Meter**: An instrument consisting of a microphone, amplifier and data analysis package for quantifying and measuring noise.
- **Sound Power Level** (Lw): Sound power level or acoustic power level is a logarithmic measure of the sound power in comparison to a specified reference level.
- **Sound Pressure Level** (SPL or Lp): The level of noise, usually expressed in dB(A), as measured by a standard sound level meter.



1. Introduction

1.1 Background

OPAL operates a paper mill at its Botany site in Sydney, NSW. The paper mill is subject to operational noise conditions set out in the Ministers Conditions of Approval (MCoA) (including subsequent modifications) and the Environment Protection Licence (EPL) No. 1594.

As part of the EPL, a quarterly monitoring survey undertaken at receivers surrounding the site is to be prepared to demonstrate compliance with set noise limits. In addition to the monitoring survey results, Condition U1 of the EPL requires a summary of predicted noise levels from the validation noise model to be included in the quarterly monitoring report.

This report covers the February 2023 – April 2023 quarter. At the time of monitoring, the B9 paper machine was operating at normal production capacity with a partial shut of operations between 19 and 20 April. Validation modelling used to predict noise impacts from the Opal site has been confirmed in the Noise Model Validation Report (HW October 2022).

1.2 Objective

This report addresses operational licence conditions relating to measurements of the quarterly monitoring of the noise environment around the Opal site, i.e. Condition M6.1 and M6.2 of EPL 1594. These require:

- M6.1 The licensee must undertake noise monitoring at least once every three months to check compliance with the noise limits specified in Condition L4.1.
- M6.2 All monitoring required by this licence must be undertaken in accordance with Australian Standard 2659.1 – 1998: Guide to the use of sound measuring equipment – Portable sound level meters, or any revisions of that standard which may be made by Australian Standards Authority, and the compliance monitoring guidance provided in the NSW Industrial Noise Policy.

1.3 Operational noise limits

Operational noise limits for the new Opal Paper Mill are detailed in condition L4.1 of EPL 1594 and Condition 10 of the MCoA. These have been replicated in **Table 1**.

Since the inception of the monitoring program dating back to as early as 2012, the same receiver locations have been used. This last noise monitoring survey only had access to 5 locations with the residence located at R3 (Murrabin Avenue) no longer available for survey access.

Table 1 Operational noise limits

ID	Location	Day L _{Aeq,15min} , dB(A)	Evening L _{Aeq,15min} , dB(A)	Night L _{Aeq,15min} , dB(A)	Night L _{Amax,} dB(A)
R1	Corner of McCauley Street and Australia Avenue	46	45	43	55
R2	Australia Avenue	45	45	43	55
R3*	Murrabin Avenue*	46	45	43	55
R4	Partanna Avenue	42	41	41	55
R5	Corner of Partanna and Moorina Avenues	42	42	39	55
R6	Moorina Avenue	43	43	39	55

^{*}Receiver location no longer accessible



Regular quarterly monitoring surveys have demonstrated that direct measurement of Opal's contribution to the noise environment is not possible because noise emissions from the site are generally lower than the ambient measured L_{Aeq} noise levels, which masks the actual noise from the Opal site.

Ambient noise levels measured at the receiver locations using the L_{Aeq} noise parameter are therefore not a true representation of noise from the Opal site but a combination of influences from all local noise sources.

The influence from Opal on the local noise environment may be better described using the L_{A90} statistical parameter. This additional parameter has been presented in the results summary to be considered in conjunction with the L_{Aeq} noise level when assessing compliance of the Opal site.

During the night time periods fewer extraneous noise influences are present providing lower overall noise levels in the area. Under these conditions constant noise sources such as Opal operations are more likely to be apparent in the background noise levels noting that the emission levels from the site remain relatively constant throughout the day, evening, and night time.

Maximum noise levels from the site are also captured under the EPL requiring a limit to L_{Amax} noise emissions of 55 dB(A) at all locations during the night time period. An L_{Amax} parameter for the monitoring period simply records the loudest noise level measured during the night time assessment period and does not distinguish the source of noise.

Maximum noise events are not generally observed from the Opal site unless equipment has broken down or maintenance activities are underway and neither of these scenarios reflect normal operation of the plant.

Maximum noise levels recorded during these surveys are, therefore, more representative of the broader noise environment which makes the distinction between external sources and Opal's emissions difficult. Furthermore, maximum noise levels measured during the monitoring surveys often, if not always, exceed the maximum noise limit from the site hindering the identification of Opal's contribution.

The addition of the L_{A1} noise level statistic is proposed in conjunction with the L_{Amax} parameter to compliment the maximum noise profile and provide a better representation of environmental noise influences.

An L_{A1} noise level above the night time criteria would not necessarily indicate an exceedance of the Opal noise goals however, long term measurements of this parameter may be useful in identifying changes to the local noise profile which can then be compared to any changes in functional operation within the Opal site.



2. Existing environment

The site is located on the boundary of an industrial area around Port Botany and is bordered to the north and east of the site by residential properties as illustrated in Figure 2-1. The local noise environment beyond the Opal boundary varies throughout the day depending on the contribution of sources including trucks on Botany Road, aircraft, port noise, local business activities on McCauley Road, and local traffic movements.

Noise emissions from the paper mill do not vary significantly as the operation of the plant has been demonstrated to be consistent and reliable.

The source of maximum noise level events in the area are typically from the local road network and aircraft flyovers. The nature of the processes within the Opal site means that there are typically no maximum noise level events associated with production activities. The exception to this may occur when equipment is not functioning properly during a breakdown or during maintenance activities, both of which are not common scenarios.

The influence of weather conditions on noise levels are apparent as seasonal variations which are forming data trends in the long-term monitoring for the local area.

2.1 Receiver locations

The EPL specifies six locations for quarterly monitoring. These are illustrated in Figure 2-1 and described further in **Table 2**. The receiver at R3 is not currently being monitored due to access restrictions. The receiver at R6 monitoring was not collected due to a failure of the noise logger.



Figure 2-1 Site location and compliance monitoring locations



Table 2 Description of monitoring locations

Monitoring location	Description
R1	This location has a large degree of acoustic shielding from local noise sources due to the development of a warehousing facility on the corner of McCauly Avenue and Australia Avenue. The noise environment at this location is heavily influenced by traffic on McCauley Street, Perry Street and Beauchamp Road. Local industrial noise from Raymond Avenue is also audible during the day and night time.
R2	This receiver is located opposite the bottom apex of the Purcell Park on Australia Avenue. At this location the residents have a clear line of sight to the paper mill. Noise walls have less effectiveness for the residences due to the large separation distances. Noise from port activities also has less shielding from the Opal site. Background noise levels are heavily dominated by road traffic noise from all sources.
R3*	This receiver is located adjacent to Purcell Park on Murrabin Avenue. At this location the residents have a partial line of sight to the paper mill although they are located closer to the boundary noise wall than receivers at R2. Noise from port activities are partially shielded by the Opal site. Background noise levels are heavily dominated by road traffic, aircraft and industrial noise from all surrounding sources.
R4	The receivers at Partanna Avenue are physically closest to the Opal site but have the benefit of significant shielding of operational activities from the noise barrier located on the northern boundary. Road traffic noise contributes to background noise for this receiver. Some construction work was in progress at the park adjacent to the property during the monitoring period.
R5	Furthest location from the Opal site, a higher degree of influence from Botany Road, Bunnerong Road and the port. Noise from the Opal site is generally inaudible at this location although significant noise from the Opal site has been observed here during adverse meteorological conditions.
R6	In this location receivers are well shielded from operational noise from the Opal site due to the presence of the noise barrier and No. 8 paper machine building. Noise levels at this location are heavily influenced by local bird colonies, port noise, traffic on Botany road and traffic on Bunnerong Road.
	Construction of industrial units on the adjacent vacant land (Hanger block) is well underway at the time of writing this report.

^{*}Receiver location currently unavailable

2.2 Monitoring limitations

The local noise environment has been a feature of the area for many years and the total measured noise levels at monitoring locations are only partly due to Opal site operations. Direct monitoring of Opal noise emissions at the nominated receiver locations over time has demonstrated that specific contribution from Opal cannot be provided with any certainty due to the influence of other audible noise sources adjacent to the site.

Using intermediate monitoring locations to determine Opal's contribution is not a practical option for determining compliance. This is primarily due to the influence of the existing local noise environment, the shielding from Opal's boundary noise walls and the proximity of the receiver locations, some of which are already within 40 metres of the site boundary.

To provide more detail on the compliance monitoring, EPL 1594 has been updated to include Condition U1 with the requirement to incorporate modelling outcomes in the quarterly compliance reports. The predicted noise levels from validated noise modelling are used to compare the measured ambient noise levels.

Long term monitoring indicates that there is a strong correlation with the measured RBL and the predicted L_{Aeq} 15 min noise levels for the EPL receiver locations. Information on the current noise model and predicted noise levels at the nearest receiver locations is presented in Section 3.2.



3. Operational noise

3.1 Noise monitoring

Operational noise monitoring for the February quarterly monitoring period was completed between 14 April and 22 April 2023, using automatic noise loggers deployed at five representative locations.

Monitoring was performed using a combination of SVAN 958 SLM and Acoustic Research Laboratories Ngara Type 1 noise loggers, set to A-weighting, fast-response, and recording noise levels continuously over consecutive periods at each location. This survey period coincided with typical continuous operations of paper mill.

Weather data obtained from the Automatic Weather Station (AWS) maintained by the Bureau of Meteorology at Sydney Airport. Weather conditions for the monitoring period have been plotted showing daily trends in wind direction and speed which are presented in Figure 3-1.

3.2 Noise modelling

A noise model for the Opal site was developed in 2014 to predict noise emissions at receiver locations adjacent to the paper mill. This noise model has been updated in 2022 as the result of changes to the site layout and additional infrastructure projects over the intervening few years.

The noise model was calibrated by internal site measurements and external noise monitoring correlation and is to be used as an aid to the quarterly monitoring surveys, specifically to verify the conclusions of the monitoring survey compared to the EPL criteria in Table 1.

The noise model will be updated with changes to the site to reflect difference in the noise emission profile of the Opal operations as necessary.

Table 3 Predicted noise levels at monitoring locations

ID	Location	EPL Noise dB(Predicted Noise Levels dB(A)			
		Nig	ht	Night			
		LAeq 15 Min	LAmax	LAeq 15 Min	LAmax		
R1	Corner of McCauley Street and Australia Avenue	43	55	38	46 - 48		
R2	Australia Avenue	43	55	39	47 - 49		
R3	Murrabin Avenue	43	55	40	48 -50		
R4	Partanna Avenue (Most affected façade)	41	55	40	48 -50		
R5	Corner of Partanna Avenue and Moorina Avenue	39	55	37	42 -44		
R6	Moorina Avenue	39	55	35	44 - 46		



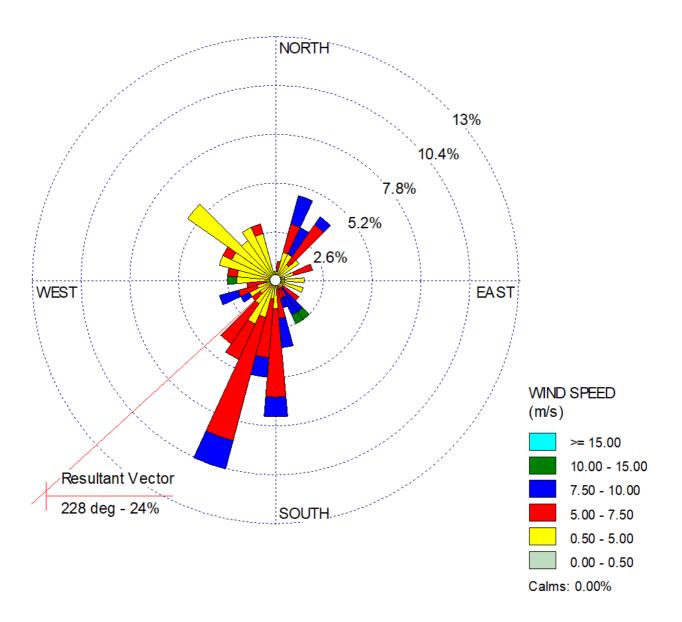


Figure 3-1 Wind speed and direction during monitoring period (14April – 21 April 2023, source BoM 2023)

The wind rose data indicates that winds up to about 5 m/s were concentrated in the north western region for about 50% of the time. Wind speeds above 5 m/s were concentrated in the south-south-west for about 47% of the monitoring period. Graphs of the wind speed distribution during the monitoring period are presented in Figure 3-2

Winds from a north westerly direction are likely to carry noise from the Opal site away from most residences located in the north and north-east of the monitoring area.

Winds from the south-south-west would enhance noise from the Opal site and the Port Botany area towards residences to the north.



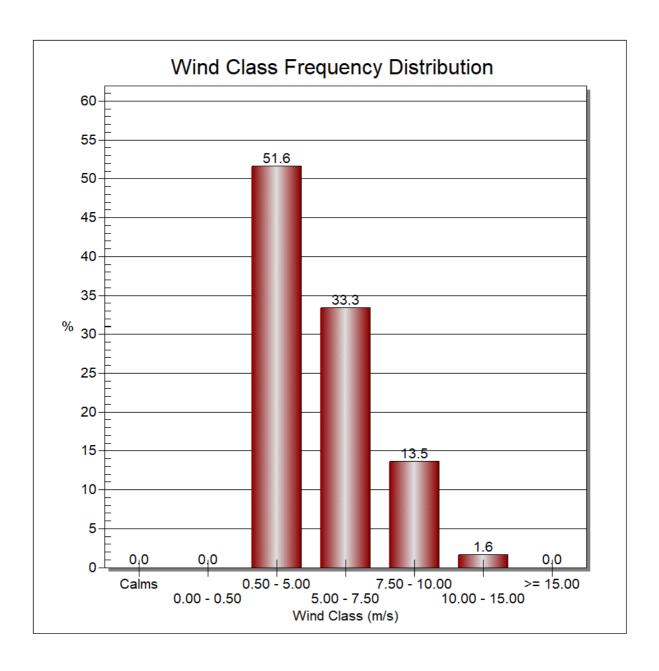


Figure 3-2 Wind speed frequency distribution over monitoring period – April 2023

3.3 Monitoring results

The reported L_{Amax}, L_{A1}, L_{Aeq}, and L_{A90} noise levels are summarised from a 24 hour period of monitoring and the resultant values are representative of all noise sources in the local area such as road traffic, loud short-term noise (birds, people, equipment), aircraft, and local industry and heavy vehicle movements.

During the February 2023 quarterly noise survey, the paper mill operated with a partial shut between the evening of 19 April and the early morning of 20 April. The monitor at R6 location only recorded several hours of data.



Night-time periods were assessed to provide additional information of the paper mill noise contributions using the median L_{A90} noise levels as a benchmark as rating background noise levels provide a good proxy for L_{Aeq} levels from steady state noise emitters.

Measured L_{A90} and L_{Aeq} noise levels for the night-time period during the April 2023 monitoring survey are marginally lower than measured noise levels at similar times of the year.

Measured L_{A90} noise levels, used as an indicator of continuous industrial noise sources, ranged from about 39-44 dB(A), which is consistent with the long term median levels for corresponding receiver locations.

Measured noise levels were marginally higher than the predicted noise levels in Table 3 however, when contribution of other sources such as an enhanced influence of Port noise is considered, measured noise levels are expected to be consistent with predicted noise levels for each location, indicating compliance with the EPL noise goals.

The most recent round of compliance measurements has been added to the historical data collected during compliance noise surveys, providing about 10 years of seasonal data. This data includes measurements of the noise environment with the Opal site operational over the whole monitoring period.

The results of monitoring survey for February 2023 have been graphed and are shown in Appendix A. The parameters of L_{Aeq} and L_{A90} presented in Table 4 are used to provide information for comparison against the project criteria and the background noise environment.

The L_{Amax} noise levels for the April noise monitoring period are generally similar to L_{Amax} noise levels from previous surveys. Measured L_{Amax} and L_{A1} noise levels during the monitoring periods are higher than the project L_{Amax} noise goals however, these levels do not relate to the operation of the Opal site.

The data in Figure 3-3 and Figure 3-4 provides a chronological progression of the measured noise levels during shutdown and normal operations summarised for monitoring from 2012 to present.

Historical background noise levels from Figure 3-3 and Figure 3-4 are not directly related to the L_{Aeq} criteria from the EPL; however, they provide an indication of the increase in background environmental noise levels corresponding to the regular noise surveys undertaken for the Opal site.

OPAL - B9 COMPLIANCE NOISE MONITORING

Table 4 Summary of noise monitoring

When and days	Profile of Noise Environment - Noise Monitoring Location											
Time and date	R1		R2		R3		R4		R5		R6	
Daytime: 7:00:00 AM to 6:00:00 PM	L ₉₀ (10th Percentile)	L_{Aeq}	L90 (10th Percentile)	L _{Aeq}	L ₉₀ (10th Percentile)	L_{Aeq}	L ₉₀ (10th Percentile)	L_{Aeq}	L ₉₀ (10th Percentile)	L_Aeq	L ₉₀ (10th Percentile)	L_{Aeq}
Friday 14 April 2023	44.1	53.3	48.2	54.2	-	-	45.6	58.3	41.6	52.4	-	-
Saturday 15 April 2023	39.5	51.6	39.1	51.2	-	-	40.4	51.5	41.0	52.8	-	-
Sunday 16 April 2023	42.0	52.5	41.6	52.4	-	-	40.2	51.4	43.1	55.5	-	-
Monday 17 April 2023	41.9	49.9	41.4	50.8	-	-	42.2	50.3	39.2	50.2	-	-
Tuesday 18 April 2023	39.0	50.1	37.2	51.3	-	-	38.3	51.0	36.5	51.9	-	-
Wednesday 19 April 2023	40.4	51.0	38.2	50.8	-	-	38.7	54.3	40.9	52.0	-	=
Thursday 20 April 2023	44.7	53.6	46.8	53.3	-	-	45.6	60.2	42.0	51.5	-	-
Friday 21 April 2023	44.5	53.0	49.0	54.9	-	-	46.0	52.8	42.7	52.5	-	-
Median	42	52.5	41.4	51.3	-	-	41.3	52.2	41.3	52.2	-	-

Evening: 6:00:00 PM to 10:00:00 PM	L ₉₀ (10th Percentile)	L _{Aeq}	L90 (10th Percentile)	LAeq	L ₉₀ (10th Percentile)	L _{Aeq}						
Friday 14 April 2023	42.5	54.7	48.8	54.2	-	-	43.9	53.8	43.7	53.3	-	-
Saturday 15 April 2023	41.7	49.4	40.4	49.1	-	-	41.0	49.9	42.3	50.4	-	-
Sunday 16 April 2023	42.1	50.1	48.7	53.1	-	-	42.9	51.8	43.0	50.2	-	-
Monday 17 April 2023	38.4	47.4	37.5	48.4	-	-	38.6	45.8	33.2	43.9	-	-
Tuesday 18 April 2023	39.4	48.3	36.6	49.1	-	-	37.8	48.0	37.2	48.3	-	-
Wednesday 19 April 2023	39.0	47.7	35.8	46.3	-	-	37.3	47.5	36.4	47.0	-	-
Thursday 20 April 2023	43.9	50.2	47.0	51.3	-	-	45.3	49.8	40.2	47.2	-	-
Friday 21 April 2023	43.0	48.3	47.6	51.3	-	-	43.7	48.4	39.7	46.5	-	-
Median	41.9	48.3	43.7	50.2	-	-	41.9	49.1	40.0	47.7	-	-

OPAL - B9 COMPLIANCE NOISE MONITORING

		Profile of Noise Environment - Noise Monitoring Location											
Time and date	R1	R1		R2		R3		R4		R5			
Night 10:00:00 PM to 7:00:00 AM	L ₉₀ (10th Percentile)	L_{Aeq}	L90 (10th Percentile)	L_{Aeq}	L ₉₀ (10th Percentile)	L_Aeq							
Friday 14 April 2023	39.6	44.9	44.4	50.6	-	-	41.0	45.2	41.7	47.3	-	-	
Saturday 15 April 2023	37.1	44.7	37.2	43.3	-	-	36.5	48.3	37.5	44.6	-	-	
Sunday 16 April 2023	40.0	46.0	47.5	51.3	-	-	42.2	47.2	41.8	47.3	-	-	
Monday 17 April 2023	39.7	45.1	43.1	50.0	-	-	41.3	45.9	36.8	46.6	-	-	
Tuesday 18 April 2023	39.5	46.8	38.1	51.3	-	-	38.1	46.3	38.0	48.9	-	-	
Wednesday 19 April 2023	41.8	49.8	44.3	50.3	-	-	41.9	49.7	38.8	51.2	-	-	
Thursday 20 April 2023	41.7	49.7	48.4	51.4	-	-	43.0	49.6	41.9	48.7	-	-	
Friday 21 April 2023	39.6	47.0	46.4	49.7	-	-	41.4	45.3	38.9	44.3	-	-	
Median	39.6	46.4	44.3	50.6	-	-	41.3	46.8	38.9	47.3	-	-	

Table 5 Summary of night time maximum noise levels

The soul date	Maximum Noise Environment - Noise Monitoring Location											
Time and date	R1		R2		R3		R4		R5		R6	
Date	L _{Amax}	L _{A1}	L _{Amax}	L _{A1}	L _{Amax}	L _{A1}	L _{Amax}	L _{A1}	L _{Amax}	L _{A1}	L _{Amax}	L _{A1}
Friday 14 April 2023	71.8	59.7	77.7	61.0	-	-	71.9	58.6	77.9	66.2	-	-
Saturday 15 April 2023	80.4	63.2	73.4	64.0	-	-	71.7	58.6	73.5	62.3	-	-
Sunday 16 April 2023	76.6	61.9	75.9	62.4	-	-	74.3	61.2	81.5	62.4	-	-
Monday 17 April 2023	76.1	65.9	77.2	64.3	-	-	70.5	62.7	76.6	63	-	-
Tuesday 18 April 2023	79.2	65.3	79.0	63.5	-	-	68.4	59.5	75.9	63.4	-	-
Wednesday 19 April 2023	77.1	69.5	80.9	65.6	-	-	78.7	70.5	77.2	67.7	-	-
Thursday 20 April 2023	78.7	73.7	75.8	61.4	-	-	86.0	73.9	86.9	70.3	-	-
Friday 21 April 2023	79.4	70.0	74.3	66.4	-	-	75.1	62.1	73.4	63.8	-	-
Median Open	77.9	65.6	76.6	63.8	-	-	73.1	61.7	76.9	63.6	-	-



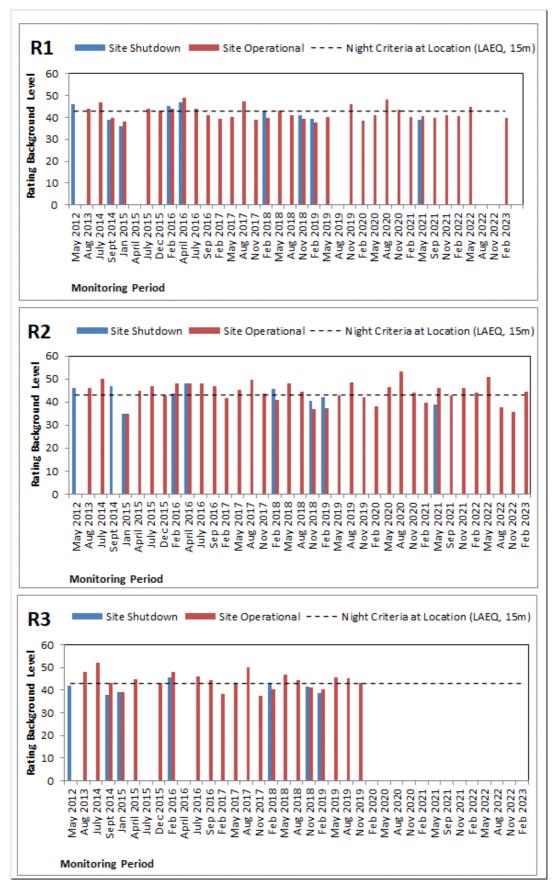


Figure 3-3: Comparison of background noise levels at R1 - R3



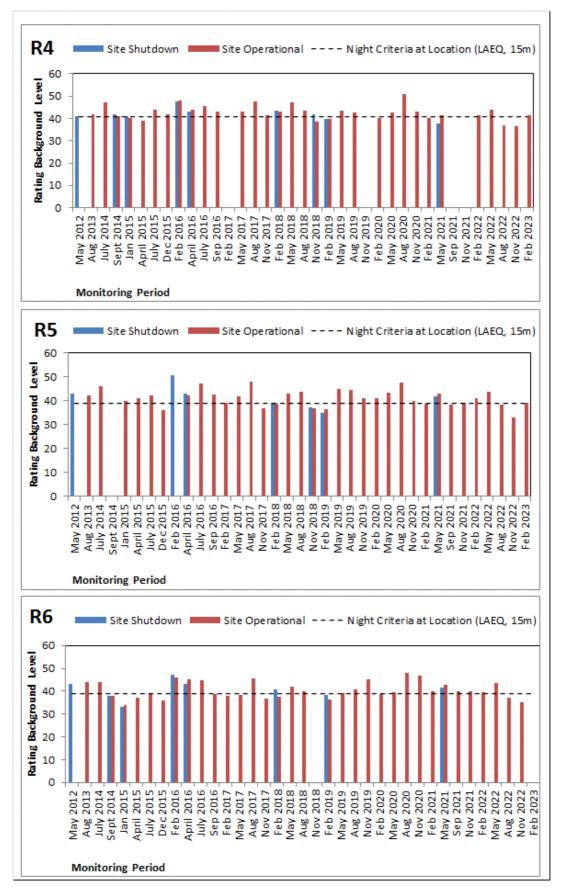


Figure 3-4: Comparison of background noise levels at R4 - R6



4. Summary

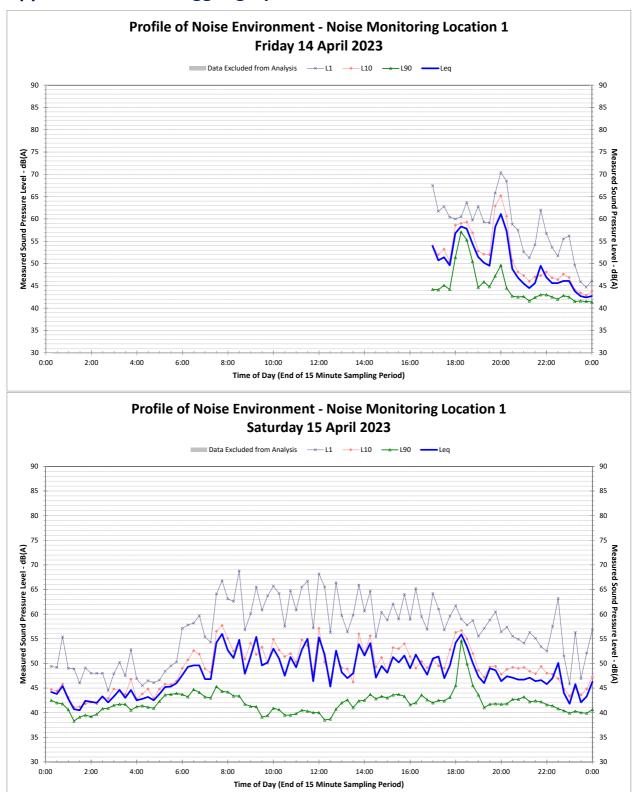
The quarterly noise survey data for the February 2023 - April 2023 period indicates that the L_{Aeq} long term measured noise levels in the vicinity of the paper mill exceeded the EPL criteria for day, evening, and night-time. The maximum (L_{A1}) recorded noise levels at each monitoring location also exceeded the EPL criteria of 55 dB(A) at all receiver locations.

In summary the following conclusions have been drawn from the latest quarterly monitoring data:

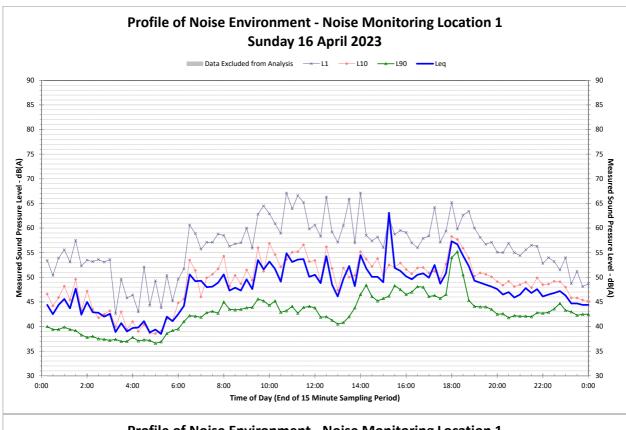
- Several years of monitoring data consistently indicate that the ambient noise environment in the local
 area is a product of the combined influence of all noise sources within the Port Botany area including
 the Opal site when operational.
- North westerly winds are likely to reduce impacts from industrial sources on residences to the north of
 the Opal site and Port Botany container terminal. Winds from a southerly direction are likely to
 enhance noise from the Port Botany container terminal at residential locations.
- The most recent noise monitoring results indicate that the measured L_{Aeq} noise levels are representative of the median noise levels of the long-term series of data for corresponding seasonal measurement periods. At all measured locations the L_{A90} noise levels are marginally higher than the EPL criteria for each of the monitoring locations.
- The L_{Amax} noise levels for the February quarterly monitoring period are consistent with L_{Amax} noise levels from previous surveys. The L_{A1} noise levels are also consistent with other monitoring periods.
- The L_{Aeq} and L_{Amax} noise levels recorded during the survey period are higher than the EPL criteria at the monitoring locations but are not related to the operation of the Opal site.
- Measured L_{A90} noise levels during the night were higher than the predicted noise levels from the noise model but represent all sources of noise including an enhanced influence from the container terminal due to prevailing meteorological conditions.

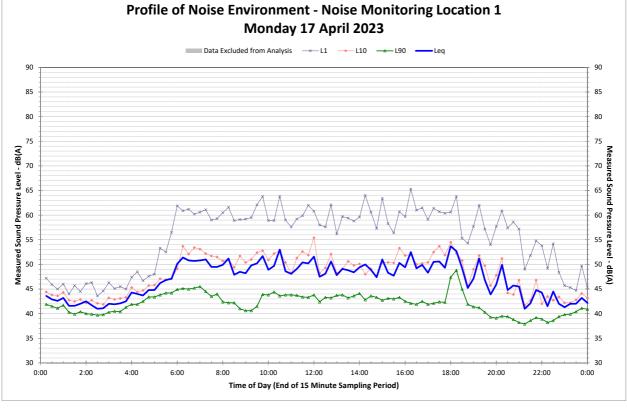


Appendix A. Noise logger graphs

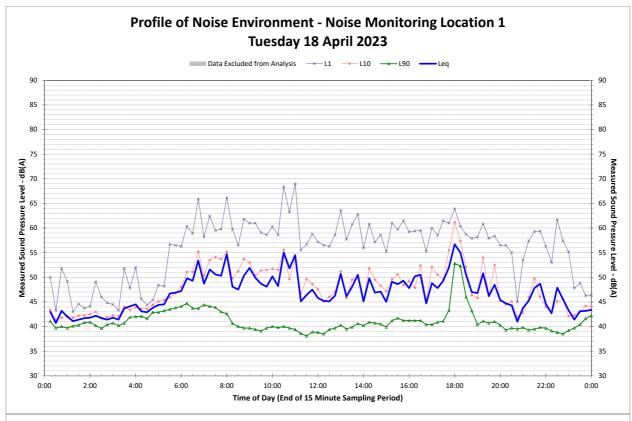


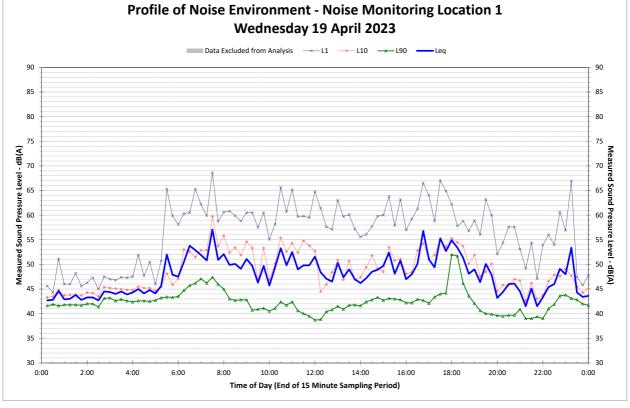




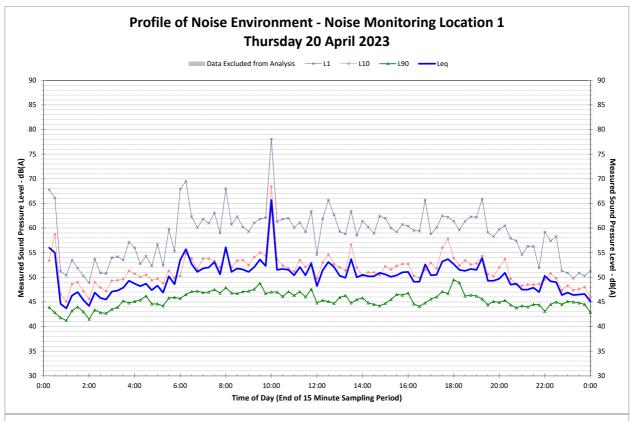


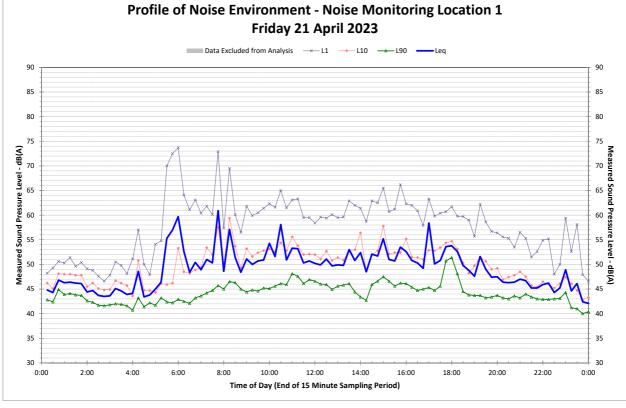










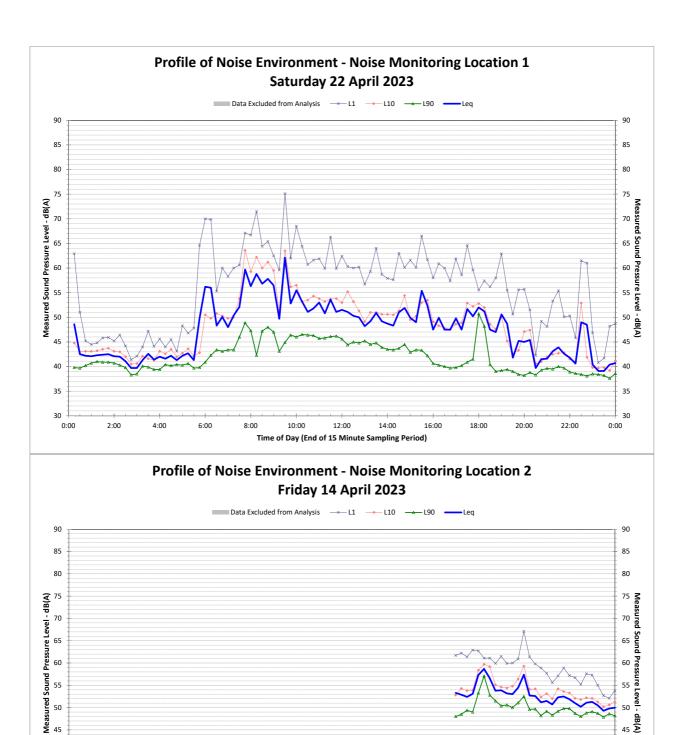


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12:00

Time of Day (End of 15 Minute Sampling Period)

14:00

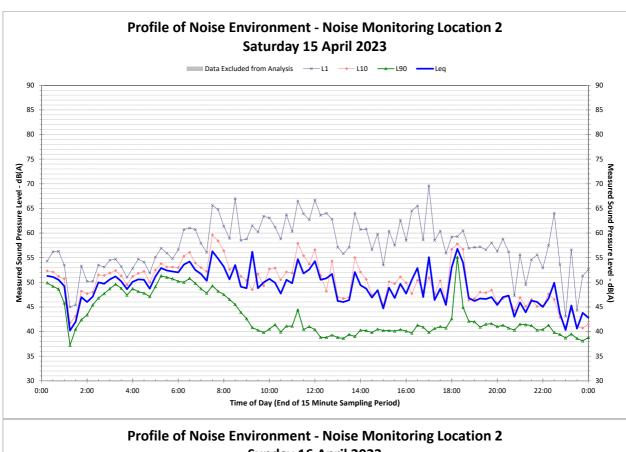
16:00

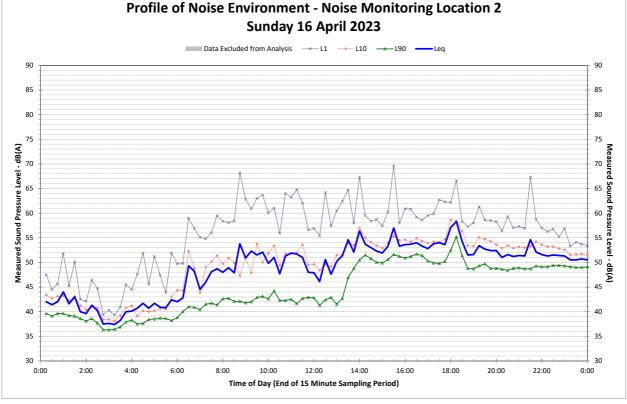
18:00

20:00

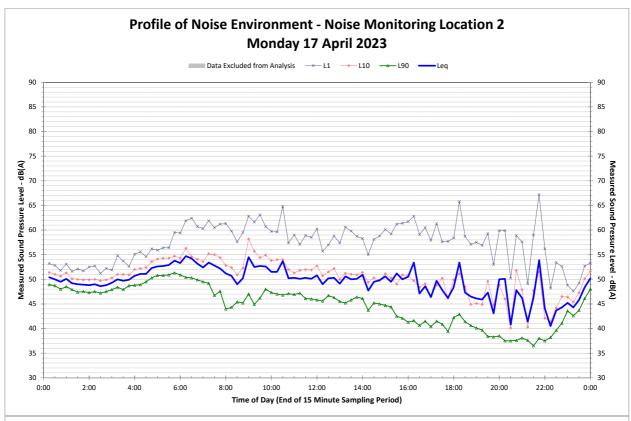
22:00

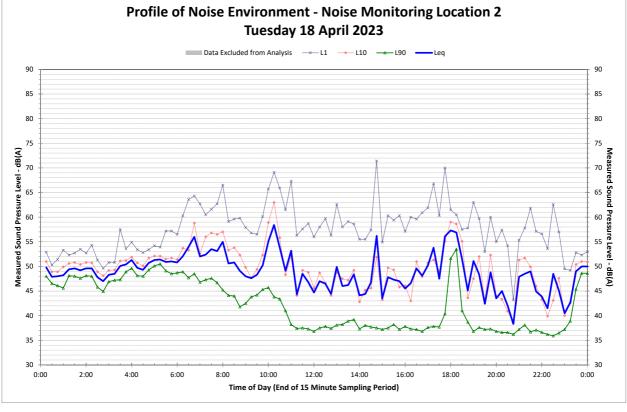




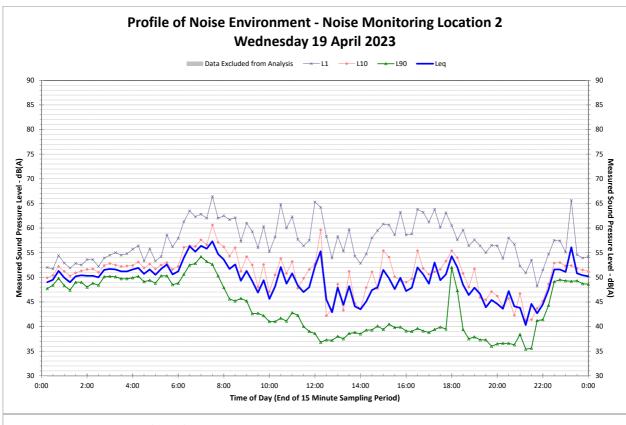


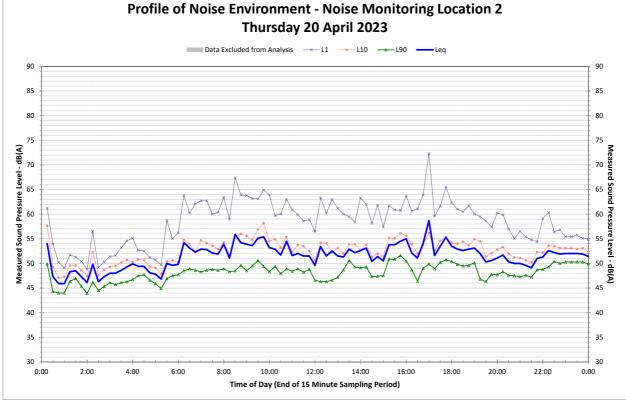




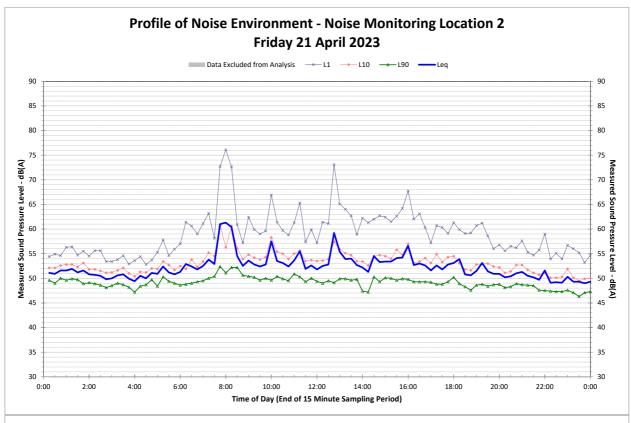


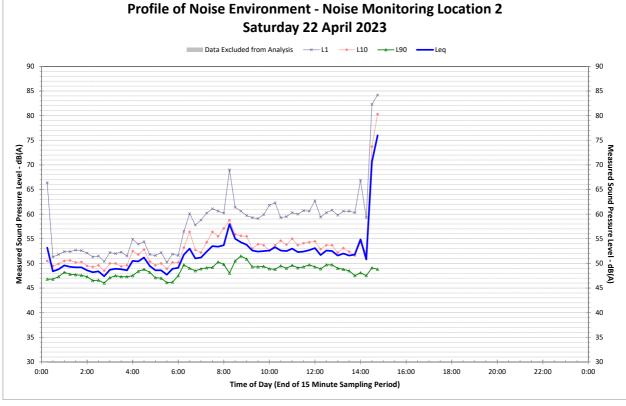




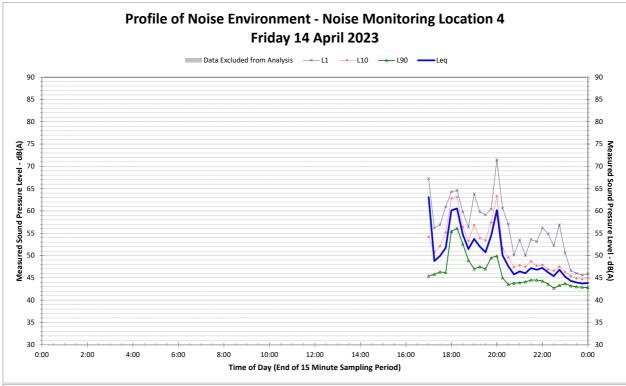


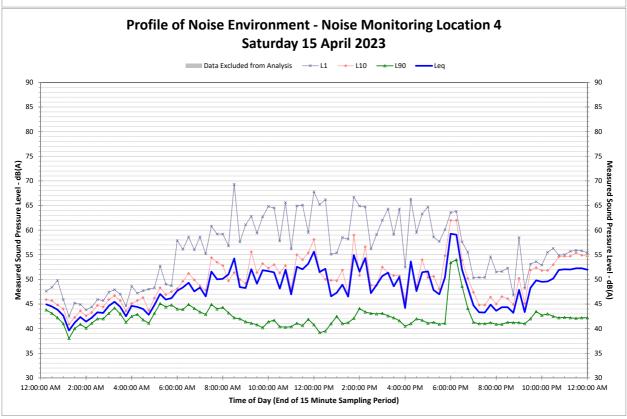




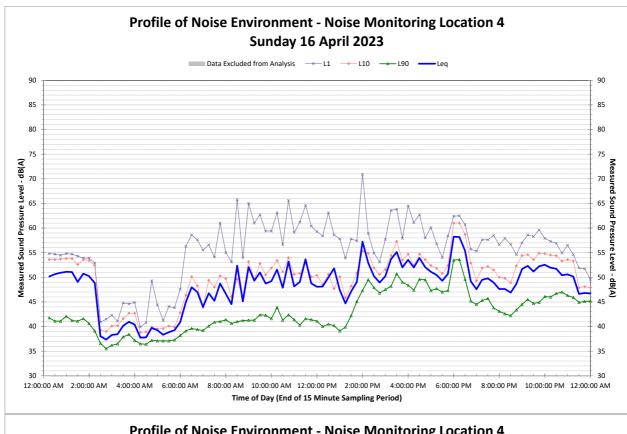


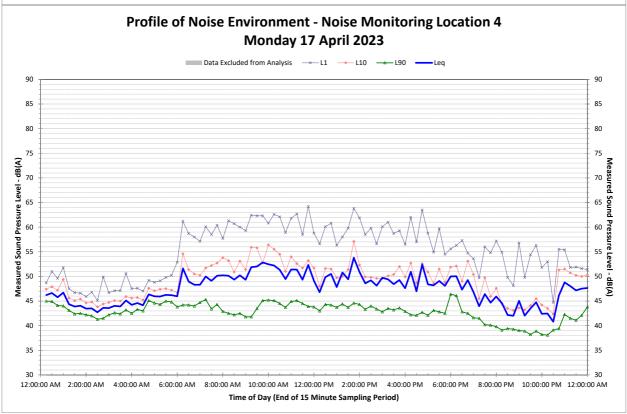




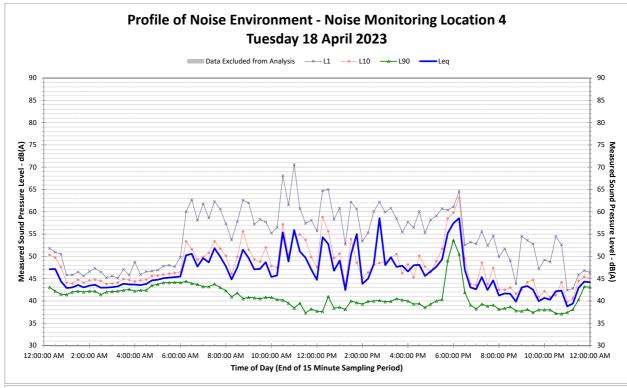


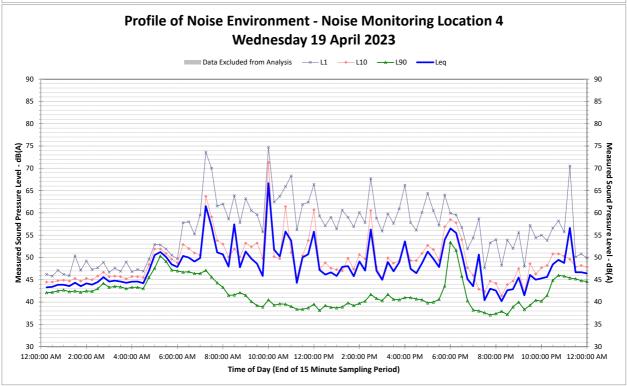




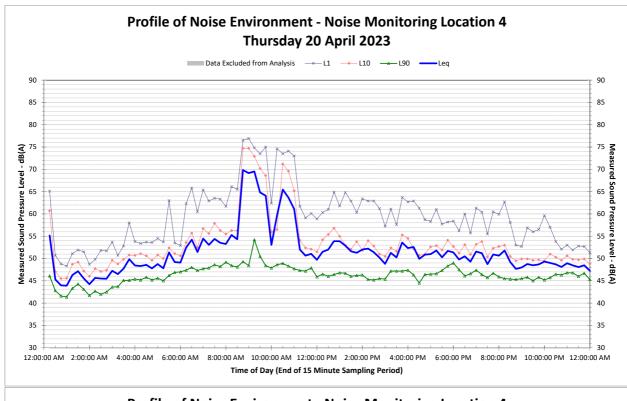


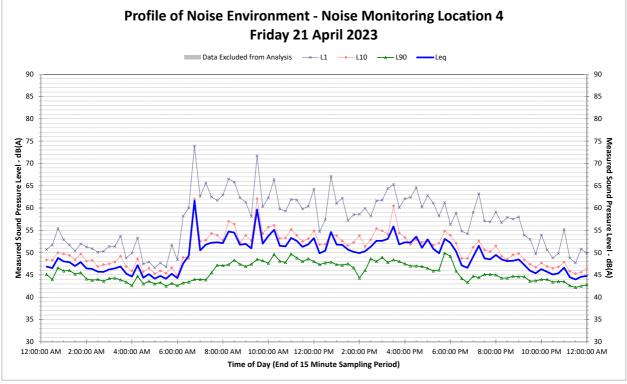




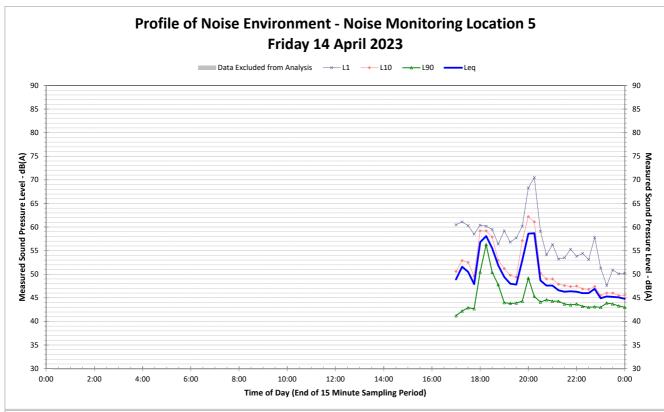


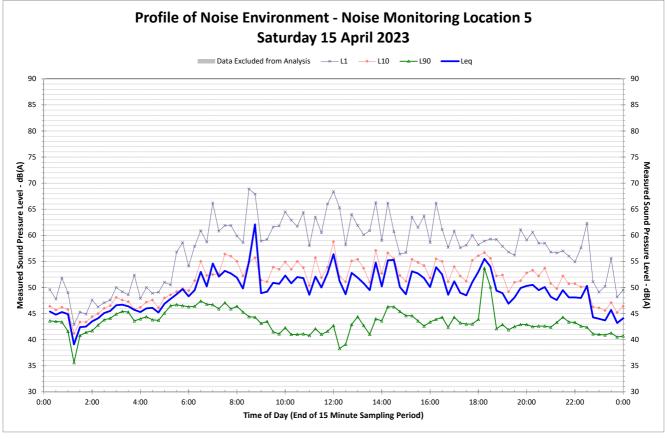




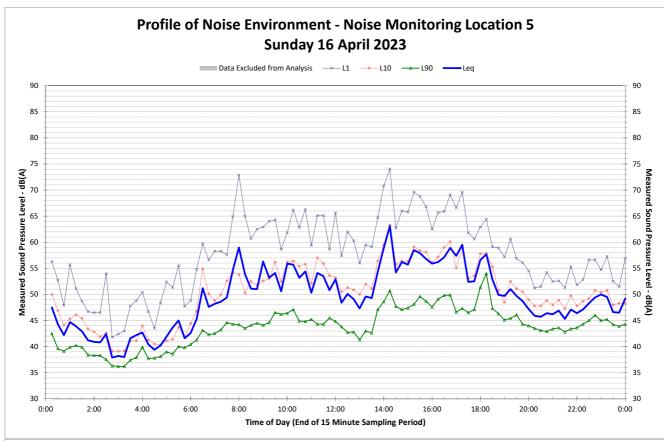


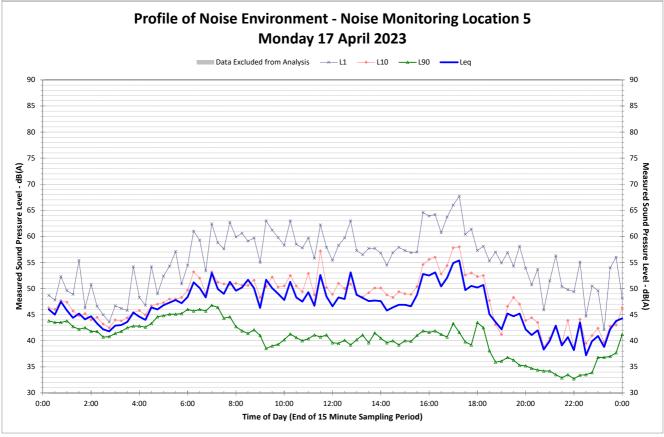




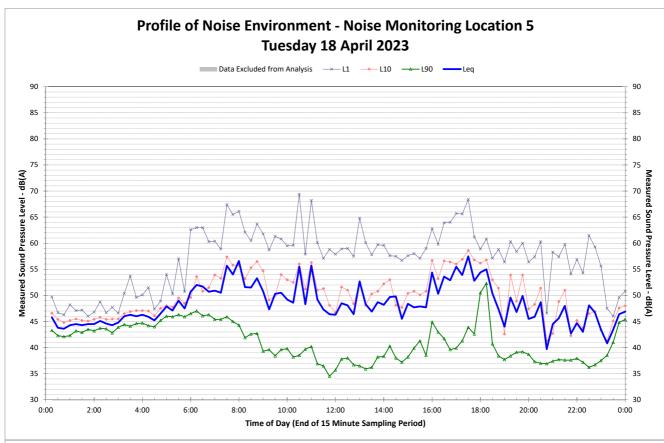


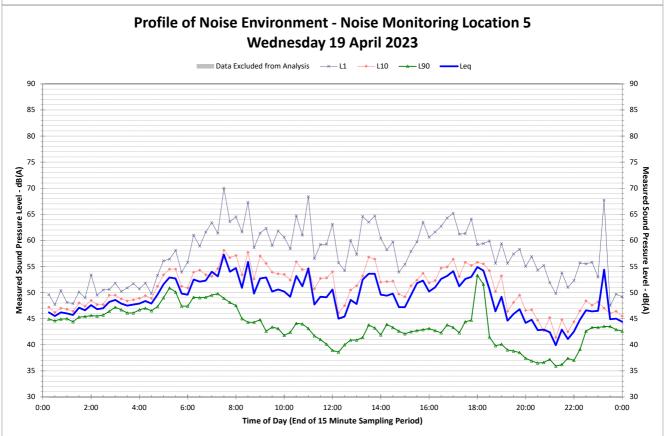




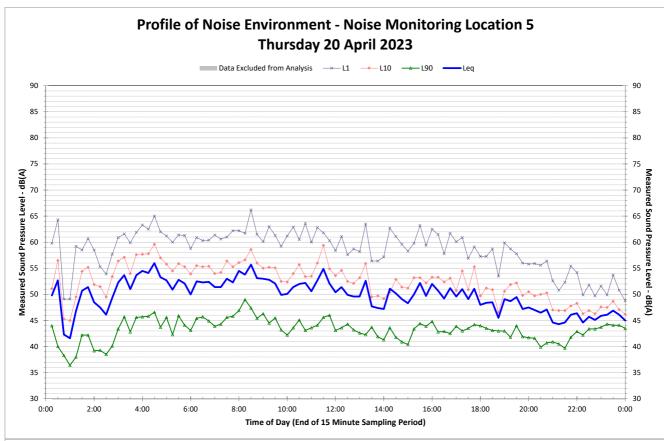


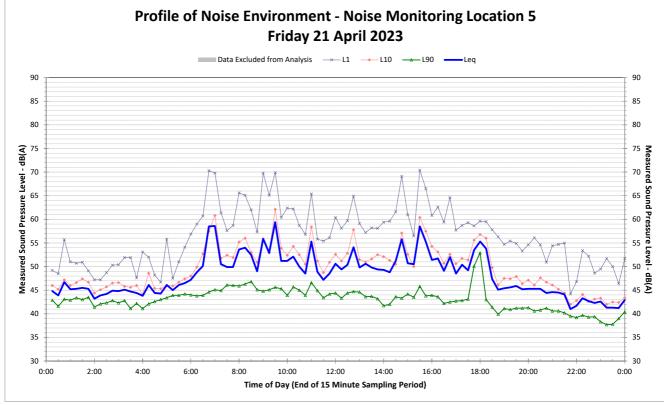




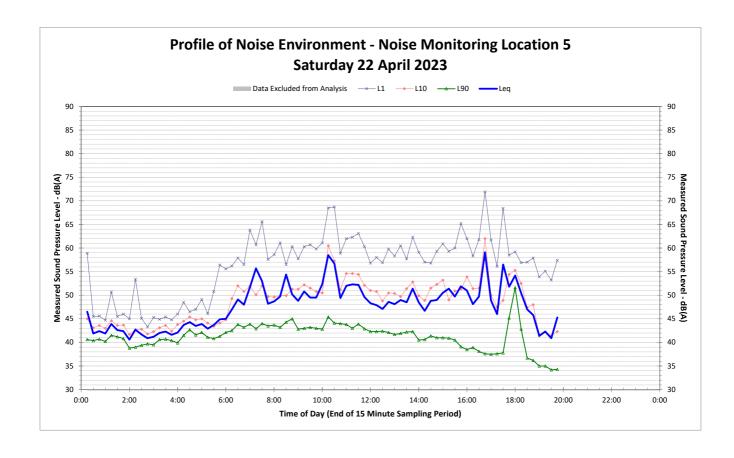












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